11

DART AEROSPACE LTD		Work Order:	18917
Description: Bearpaw Kit 19" x 16"		Part Number:	K10007
Drawing: K10007 rev. B		Qty:	1

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order ~~RF 03.01.05~~	KJ	03.03.07	1
2	EXPEDITING	Photocopy blue file: K10007 ~~CHG 002~~ CHG 003 D559-011, D572-011, D638-011 WK 11 KJ D678-011 For KJ type labels per PPP K10007 (Bag Blue files separately)	JB	03-03-10	1
3	STORES	Pick: Qty Part Number Description Batch 4 D2182B050 Rubber cushion B18480 8 D2274 Radius block B18890 2 D2435 Bearpaw B12647 4 D2438 Clamp B18579 8 D2529 Washer B18539 8 AN4-15A Bolt M12207 8 AN4-17A Bolt M11045 16 AN960JD416 Washer M12620 8 MS21042L4 Nut (or –4) M11151 2 QS200M44S Clamp M13043	CB 03.03.17 1 SB 03.03.19 1 CB 03.03.17 1		
4	QC	Inspect Level 4	M	030319	1
5	STORES	Package and Identify as per PPP K10007 Rev D	SB	03.03.19	1
6	EXPEDITING	Close Work Order Inspection Level 21 Cost / part: 187.13 Suc 03/03/20 (1) 167.05	JA	03.03.20	—

BB 8W 03.03.20.

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10007 created for Bear paw kit (MPP 2000)	EC	
B	01.03.21	Added OH-58 paperwork (MPP 2092)	EC	
C	01.11.08	Revised Step 3 and Added Level 21	SM	EC

RELEASED

EC 01.11.09

Dart Aerospace Ltd

WORK ORDER CHANGES

Work Order:							
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Manuf / Design Mgr	**Approval** QC Inspector

WORK ORDER NON-CONFORMANCE

NCR							
DATE	**STEP**	**Description of NC** section A	**Corrective Action** Section B — **Intial**	**Sign & Date**	**Verification** Section C	**Approval** Design Mgr	**Approval** QC Inspector

PAR#:_____ Fault Category:_____ DQA:_____ Date:_____

QA: N/C Closed: _____ Date:_____

NOTE: Date & initial all entries
H:Admin-QA\ISO\forms\w/oncB.doc

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD	
		HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		K10007	SHEET 1 OF 1
DATE 00.08.29		TITLE BEARPAW KIT 19" WIDE x 16" LONG	SCALE NTS
A		99.12.06	NEW ISSUE
B		00.08.29	ADD D058-678-011

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206A/B	D206-559-011
MD 500	D500-572-011
EC 120	D120-638-011
OH-58 A/A+/C	D058-678-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10007	D206-559-011	D500-572-011	D120-638-011	D058-678-011
D2182B050	4	4	4	4	4
D2274	8	8	8	8	8
D2435	2	2	2	2	2
D2438	4	4	4	4	4
D2529	8	8	8	8	8
AN4-15A	8	8	8	8	8
AN4-17A	8	8			8
AN960JD416	16	16	8	16	8
MS21042L4(OR -4)	8	8	8	8	8
QS200M44S	2	2	2		2

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WORK ORDER
NO. 18917

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 07, 2003
03:24 pm

Work Order No   : 0018917
Project Name   : *K10007
Project For   : WK311   Department Code:
Work Order Type   : Main   Burden Flags   : NNNNNNN
Main WO Number   :   WO Status   : Open
House Part Number : *K10007   Invoice State   : Not Invoiced
 Description : Bearpaw Kit 19" x 16"   Invoice Date   :
 Manufactured : Yes   Invoice Number :
 Amount Req'd :   1   Invoice Amount :   0.00
 Amount Done :   0
Start Date   : 03-07-03   Order Entry No :
Est Finish Date   : 03-13-03   OE Value   :   0.00
Act Finish Date   :
Drawings Reqd   : No   Est Margin   :   0.000%
 Ok for Approval   :   Actual Margin   :   0.000%
 Approval Rec'd   :
                                               $0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Testing Hours :	0.00	0.00	0.00		
Testing Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
SubContract Hours :	0.00	0.00	0.00		
SubContract :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00